

COVER TEMPLATE HARDCOVER BINDING — SIZE A5**

cropping marks offset is 10mm from the edge **bleed** 15mm bleed serves for folding over the edge

of the hardcover

cover size

width: 144 (back cover) + 8 (spine groove) + spine*
+ 3 (cardboard width) + 144 (front cover) + 8 (spine groove) mm;
height: 210 mm

recommended maximum to contain

important symbols such as text or logos ("Live area") - 10 mm from the edge

text on the spine text on the spine is applicable from 120 pages of standard paper mm spine width, otherwise we cannot guarantee its precise placement (shift sideways can occur)

spine* **marks** must be shifted by 1.5mm left and right, respectively, because of the cardboard width

groove marks should be 8 mm from the spine marks

E.g. 150 (page count) \times 0.053 (coefficient for 80gsm standard paper) = 7.95 mm

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80g (standard, hybrid, biot	top) 0.053
80g old style	0.083
90g	0.060
100g	0.053
120g	0.075
140g coated	0.058

**cover size for other formats (mm)

Α4	204 x 297
A6	100 x 148
В5	173 x 255
В6	122 x 181

^{*}spine width is calculated from the page count (2 pages=1 sheet) and the paper type (see below for coefficients).